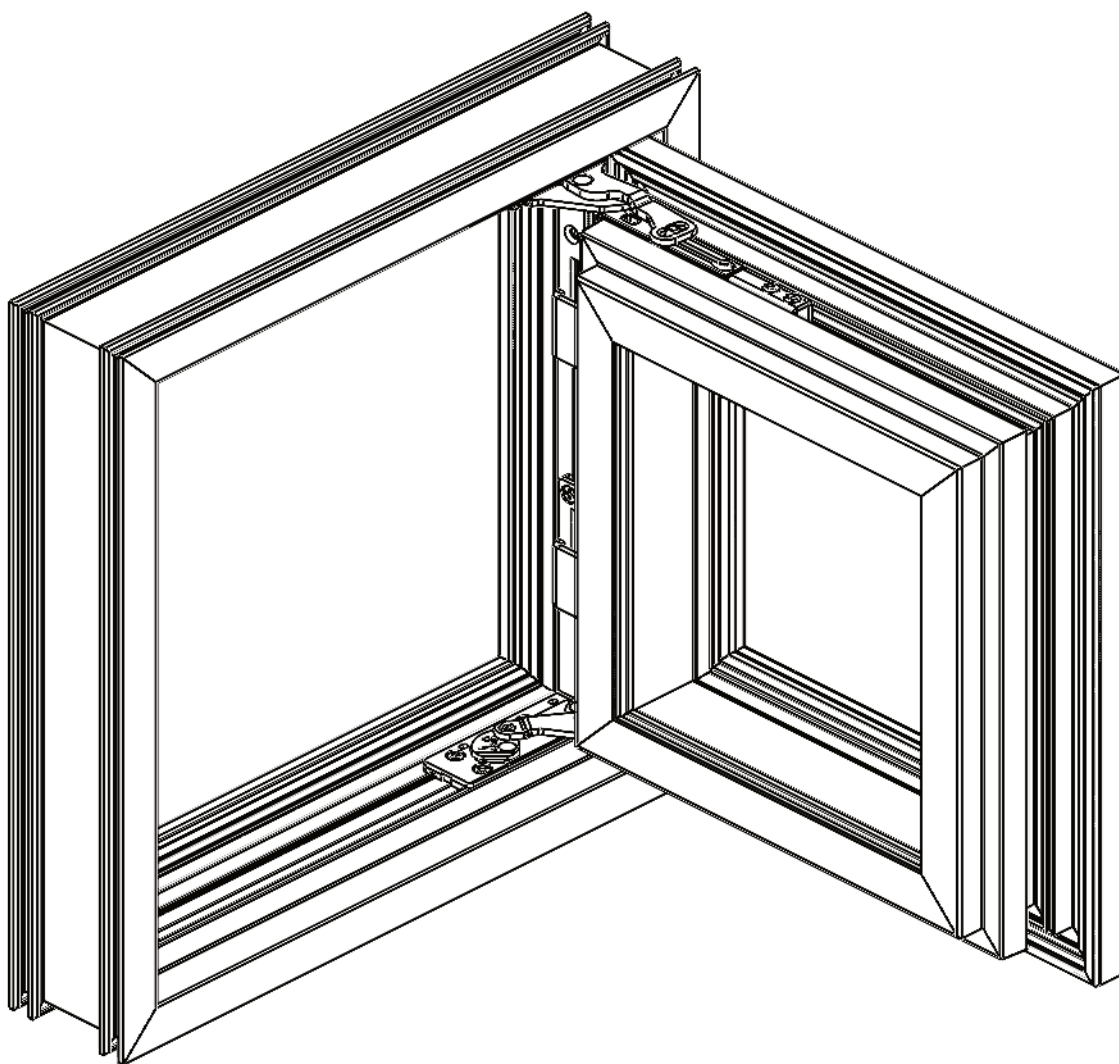
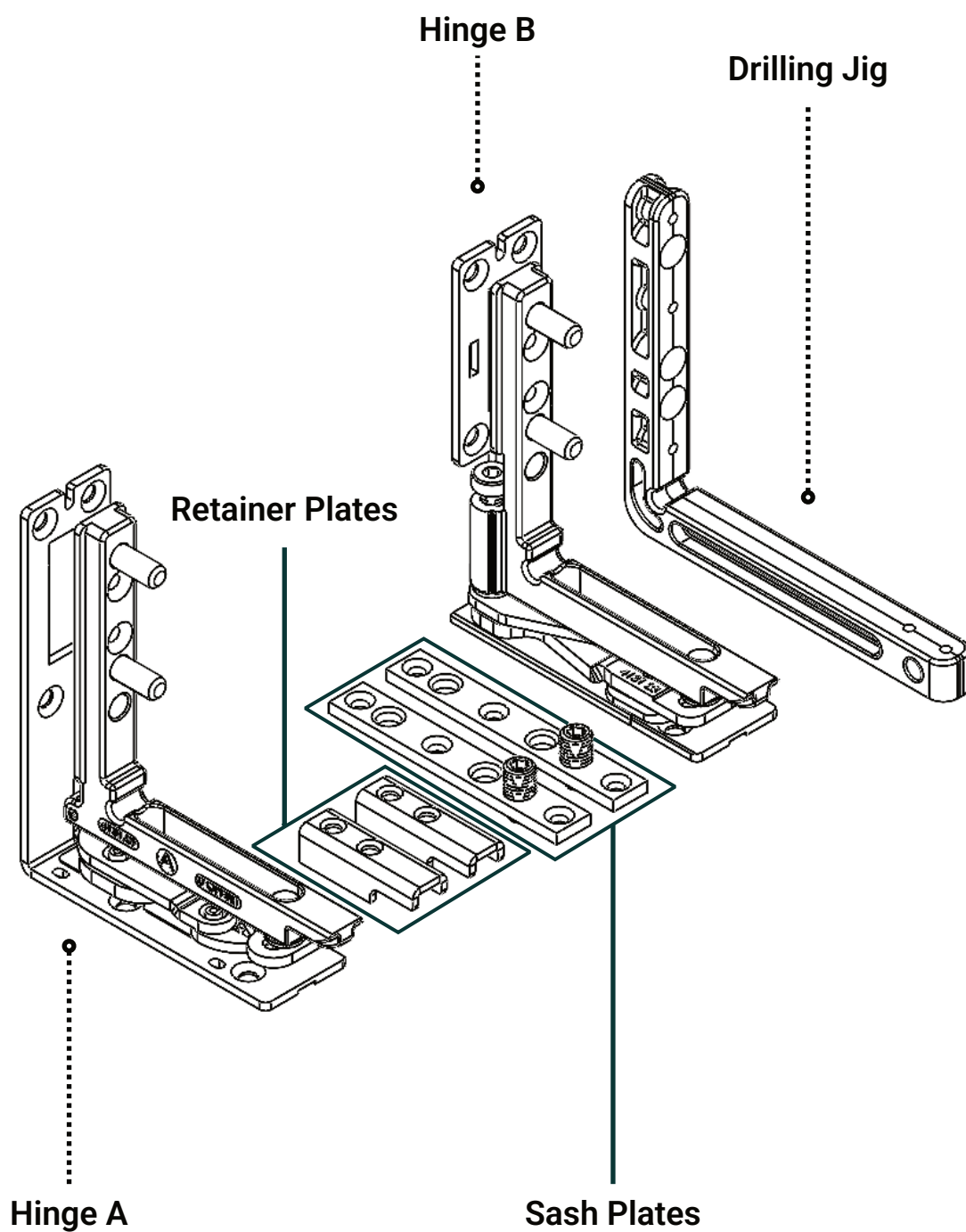


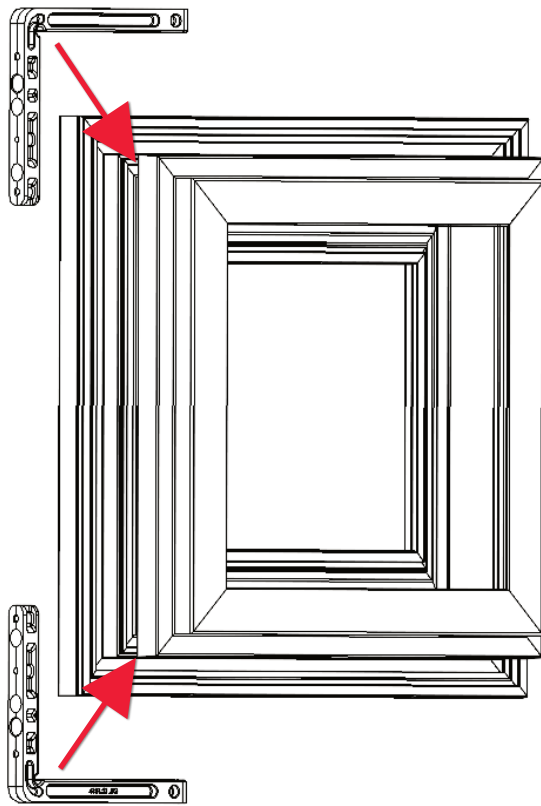


4131  
**CONCEALED PIVOT HINGE**  
**INSTRUCTIONS**



# Contents



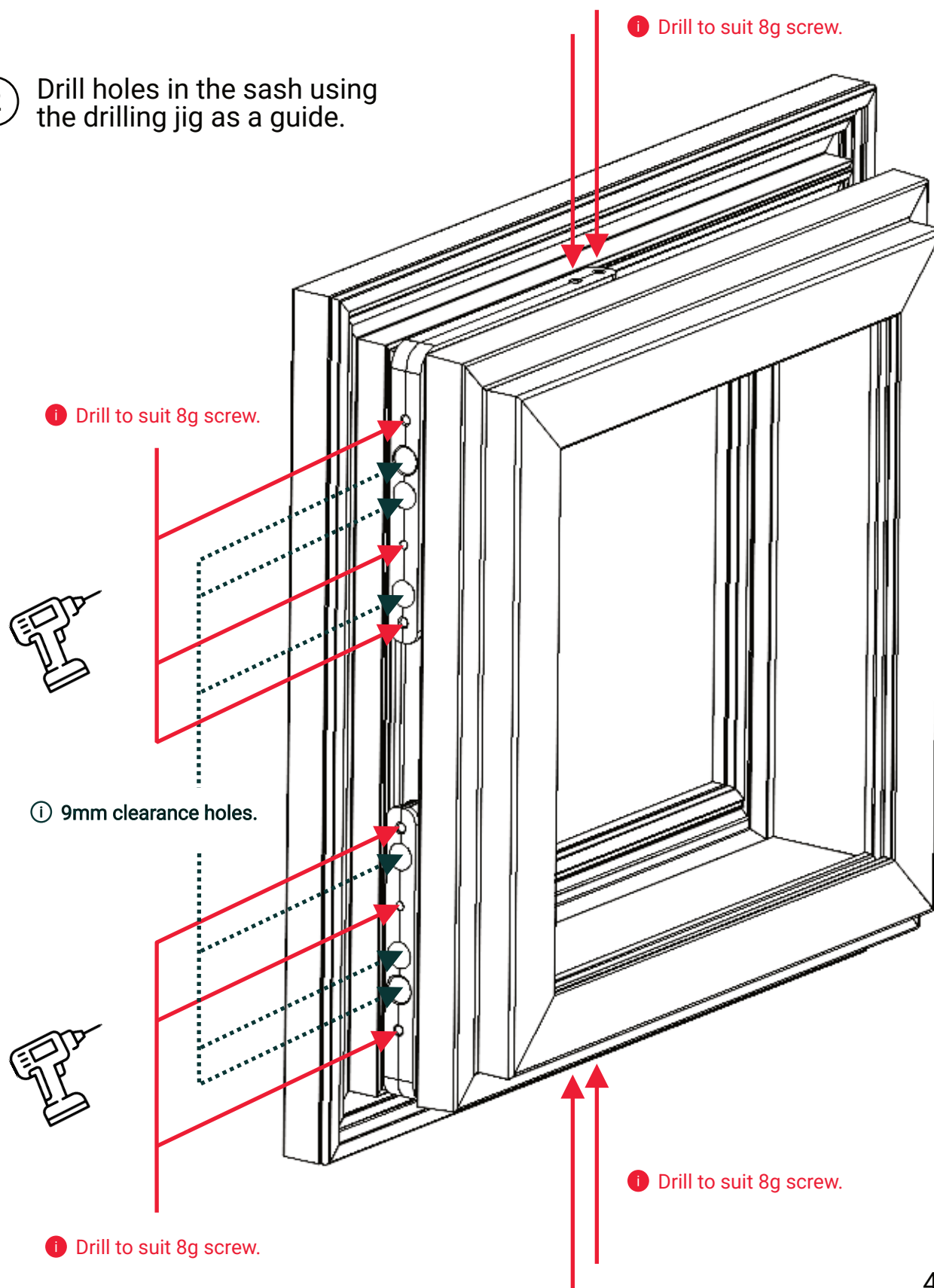


i Drilling Jig

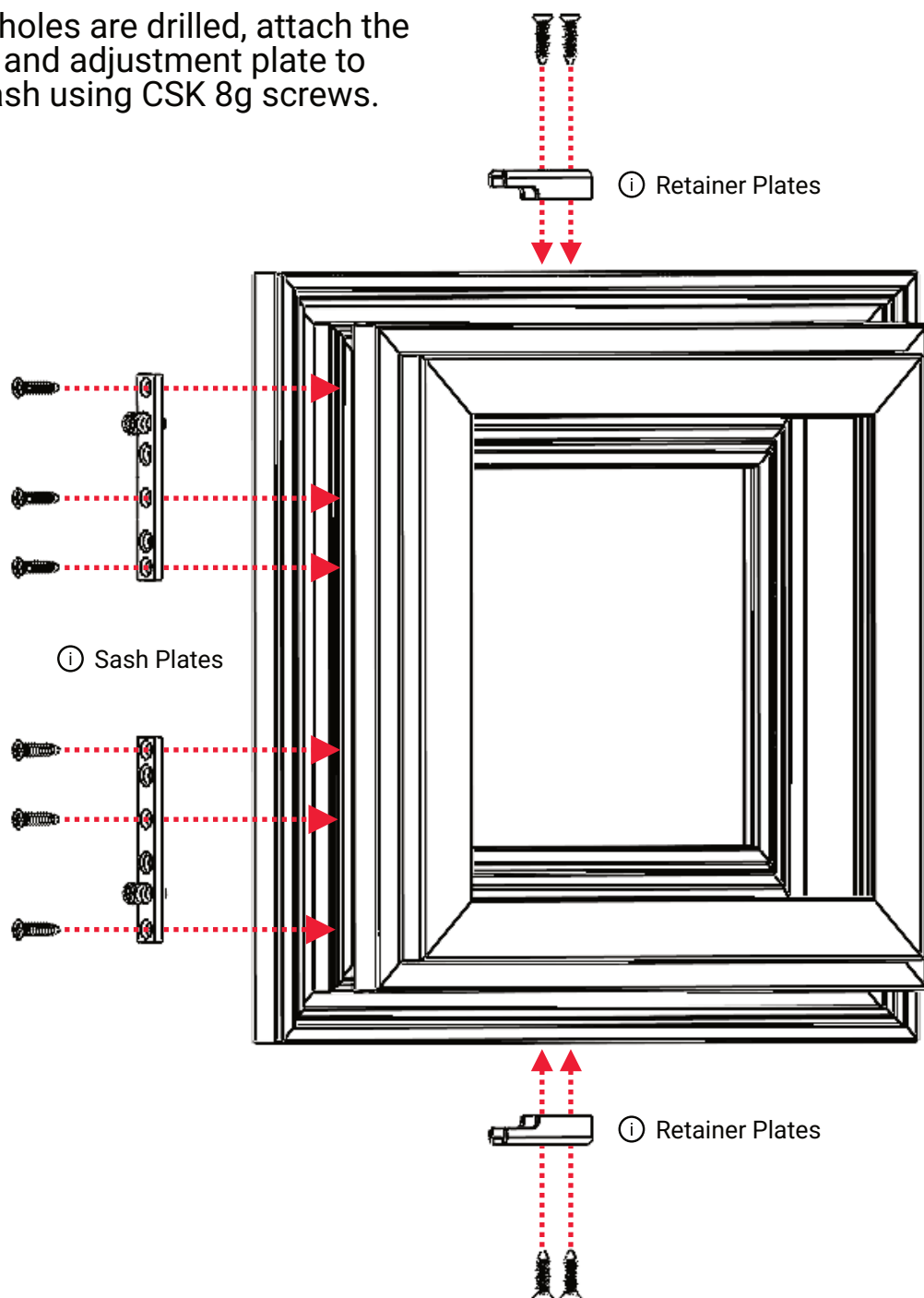
- 1 Insert the drilling jig into corner of the sash. Ensure it fits the whole way in and doesn't catch on any corner welds.

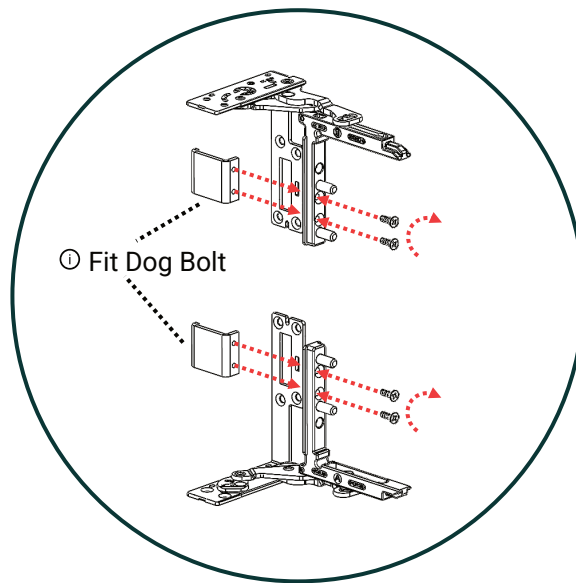


- ② Drill holes in the sash using the drilling jig as a guide.

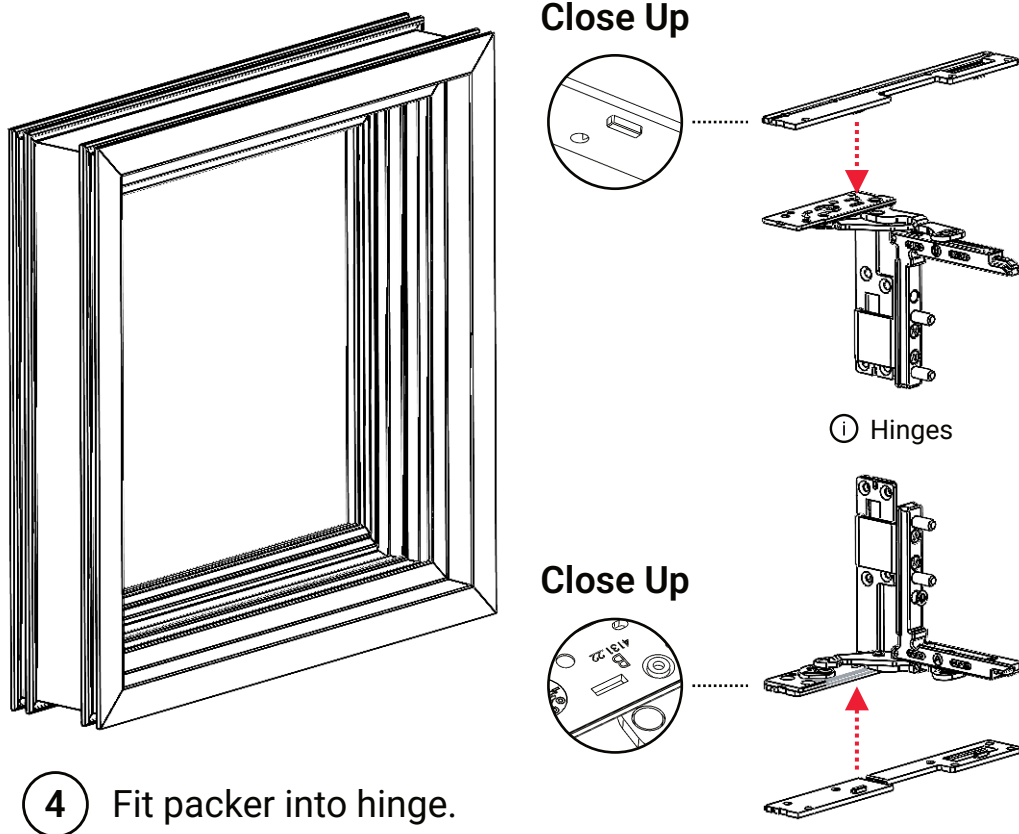


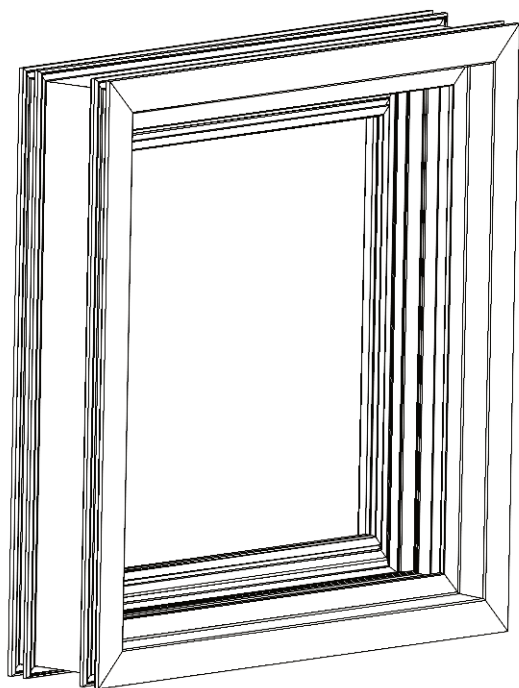
- 3 Once holes are drilled, attach the guide and adjustment plate to the sash using CSK 8g screws.



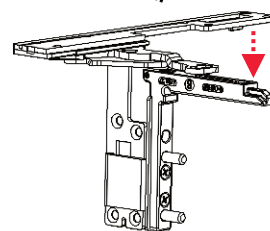
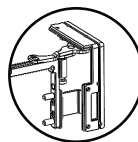


## Optional



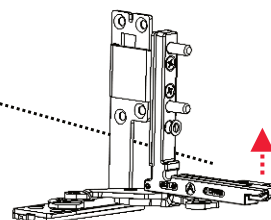
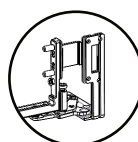


Close Up



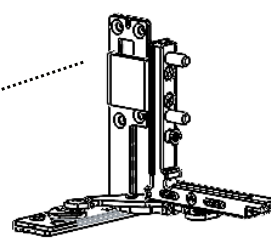
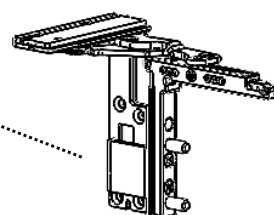
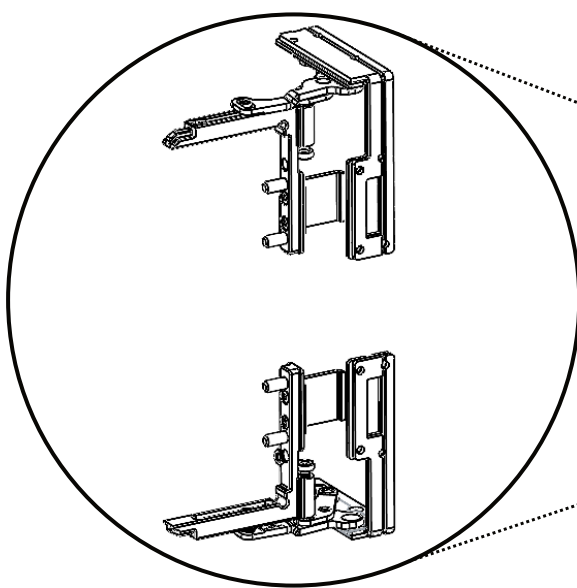
① Hinges

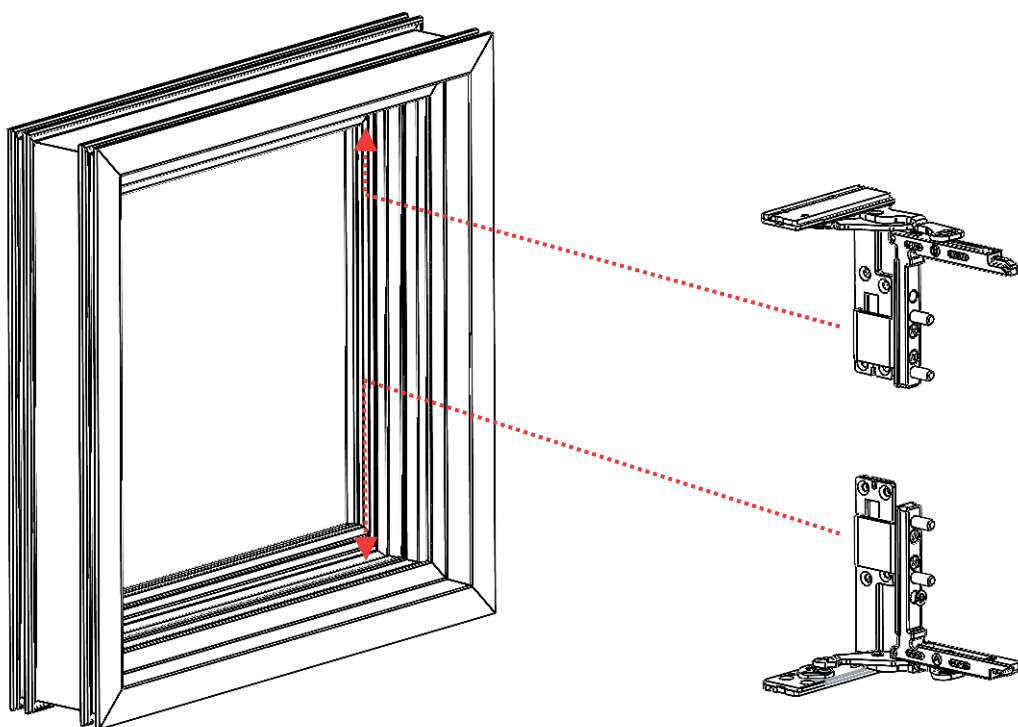
Close Up



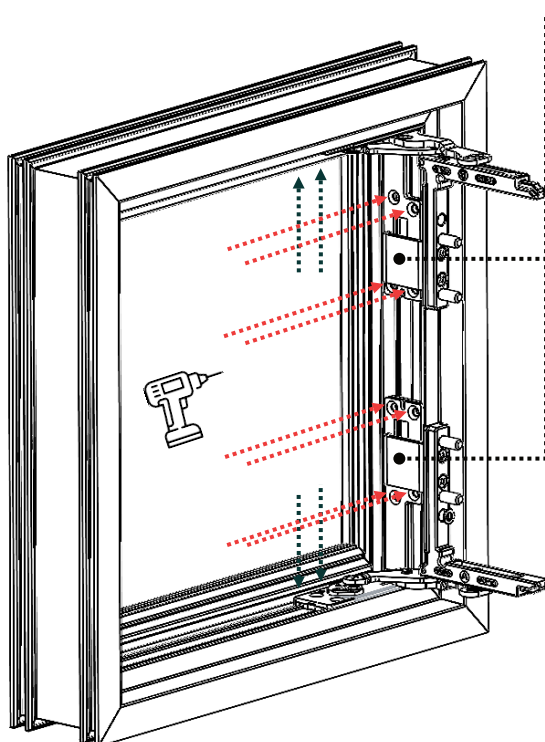
- ⑤ Fold the packer and fit it into position.

Mirror View



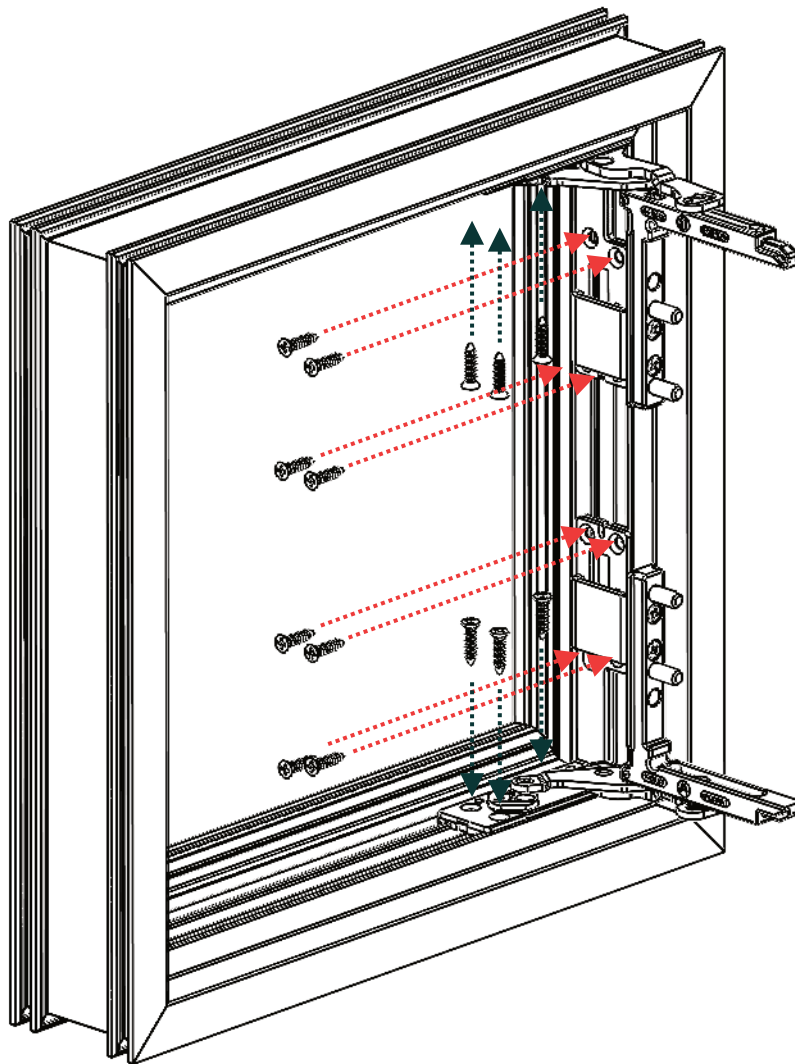


⑥ Insert hinges into frame.



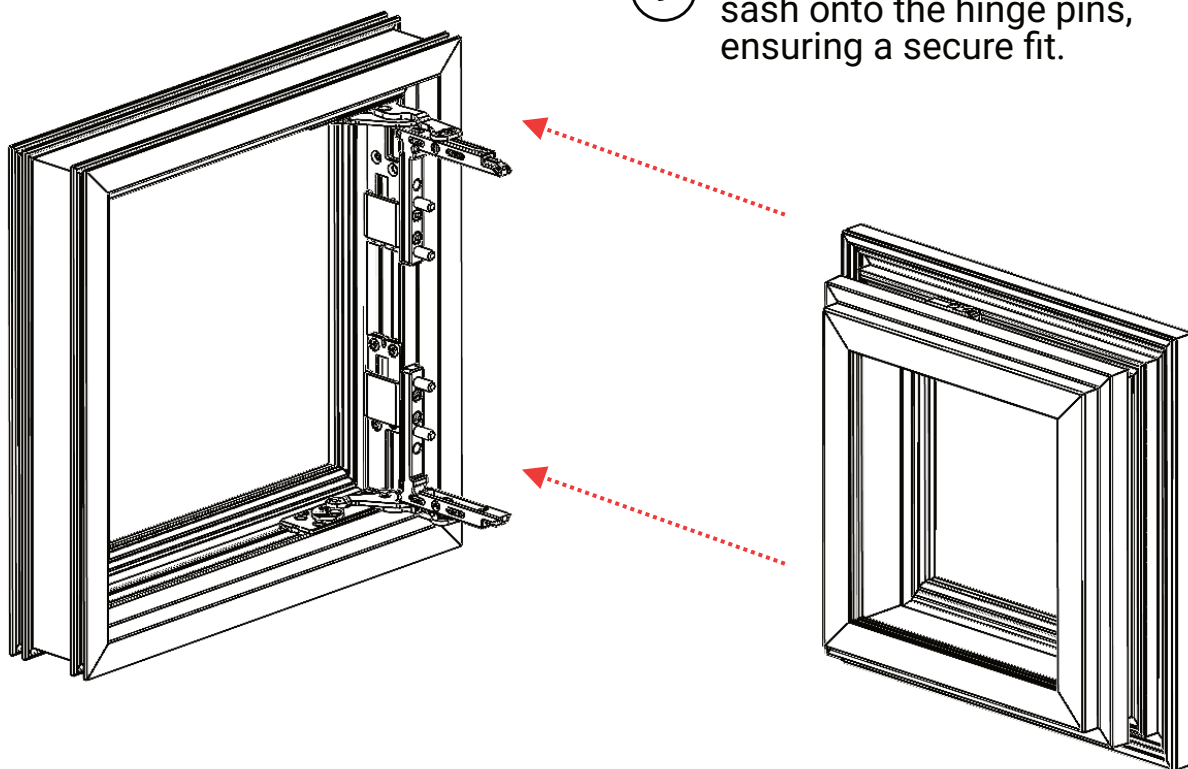
① If using dog bolts, ensure to route out the material behind the opening.

⑦ Using the hinge and packer as a guide, drill holes to suit 8g screws.

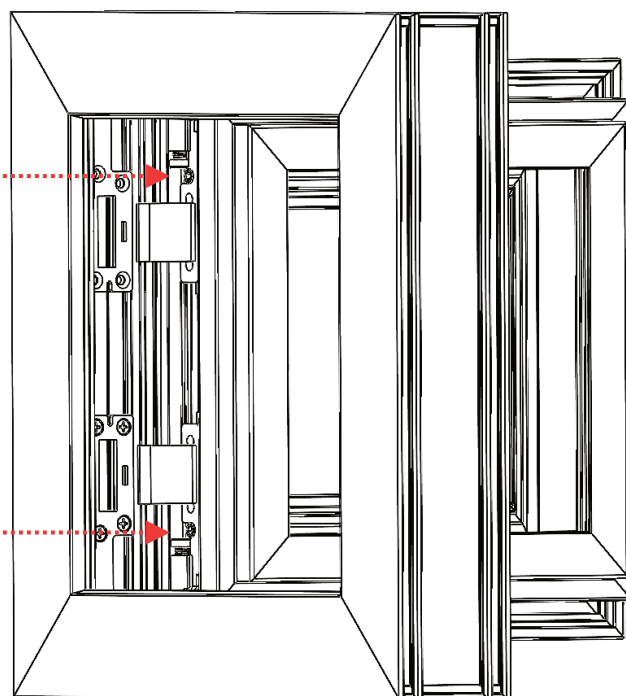


- 8 Once holes are drilled, secure the hinge to the frame using the appropriate screws.

- 9 Carefully align and slide the sash onto the hinge pins, ensuring a secure fit.

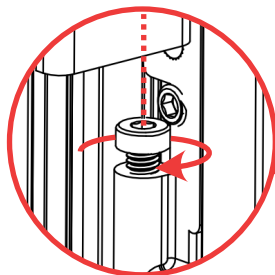


- i 4mm Hex Key

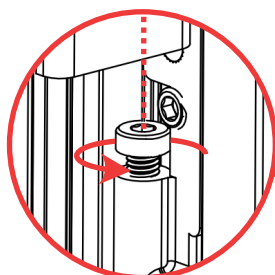
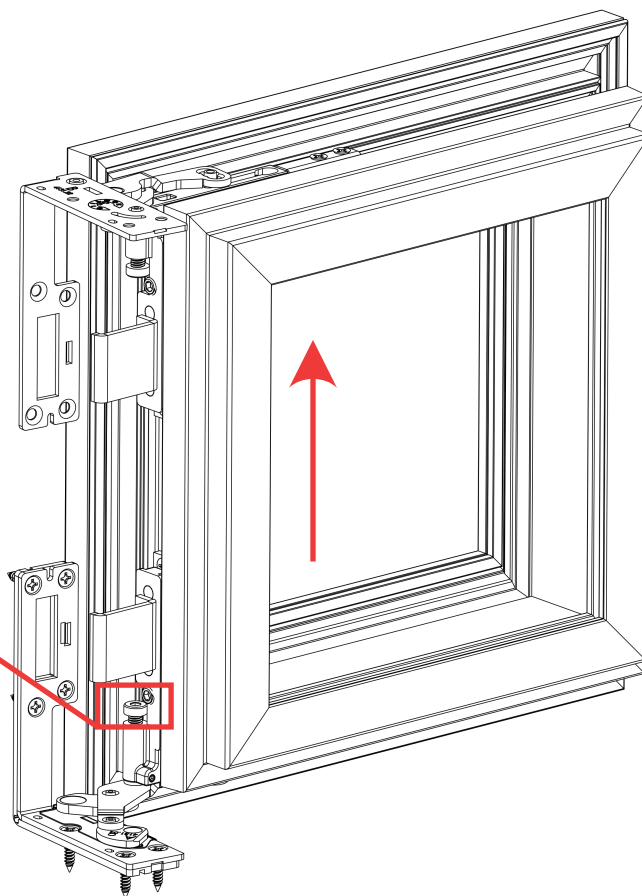


- 10 Use an Allen key to rotate the adjustment screws until the sash securely engages with the hinge.

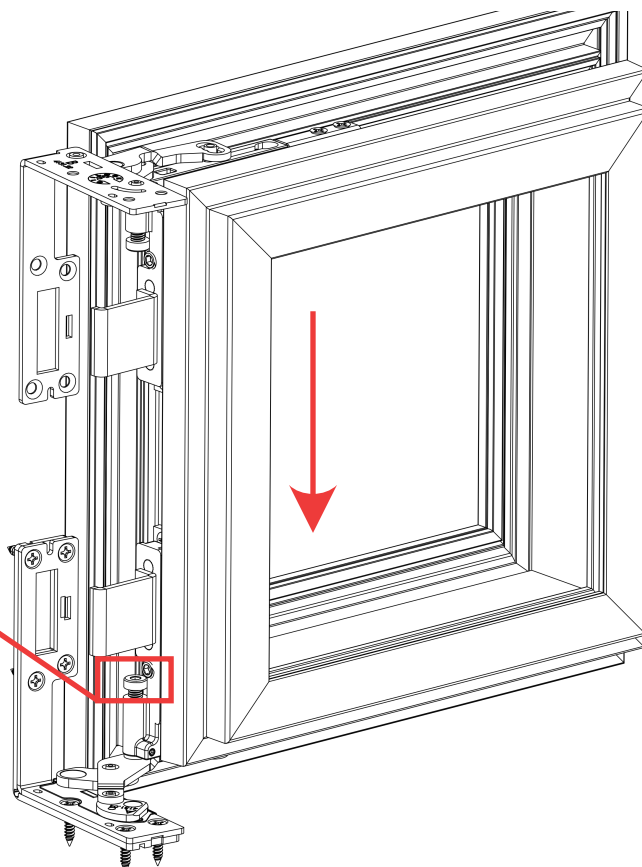
① 4mm Hex Key



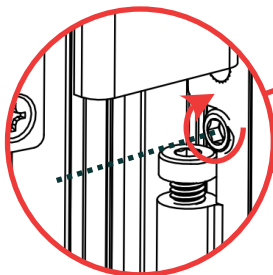
- ⑪ Turn the screw clockwise to raise the panel.



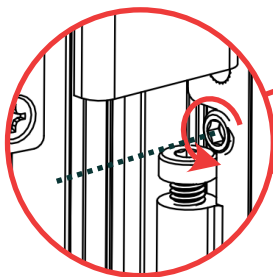
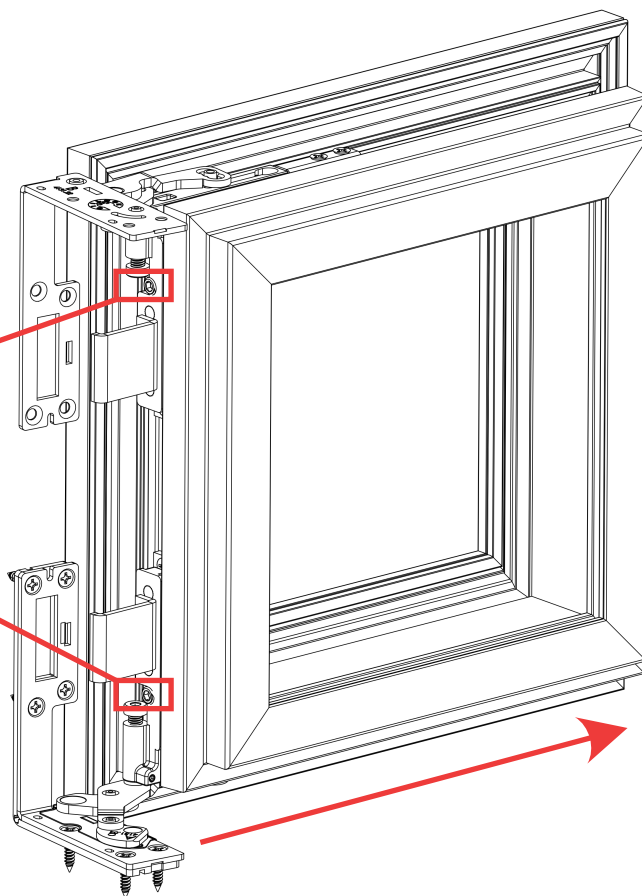
- ⑫ Turn the screw anti-clockwise to lower the panel.



① 4mm Hex Key



- 13** Turn the screw located on the side of the sash clockwise to adjust the panel further from the hinge.



- 14** Turn the screw located on the side of the sash anti-clockwise to adjust the panel closer to the hinge.

